



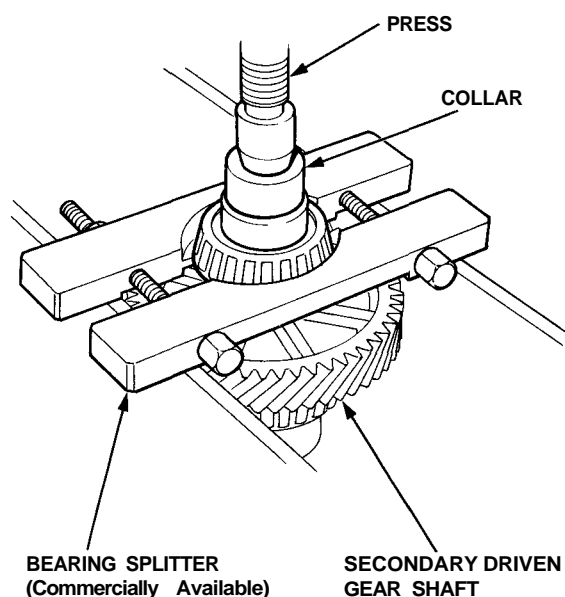
Tapered Roller Bearing

Replacement

NOTE:

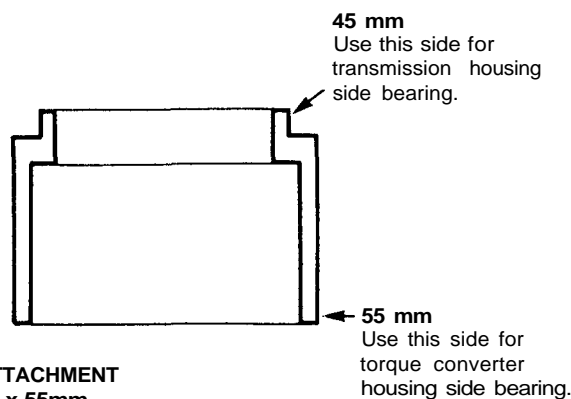
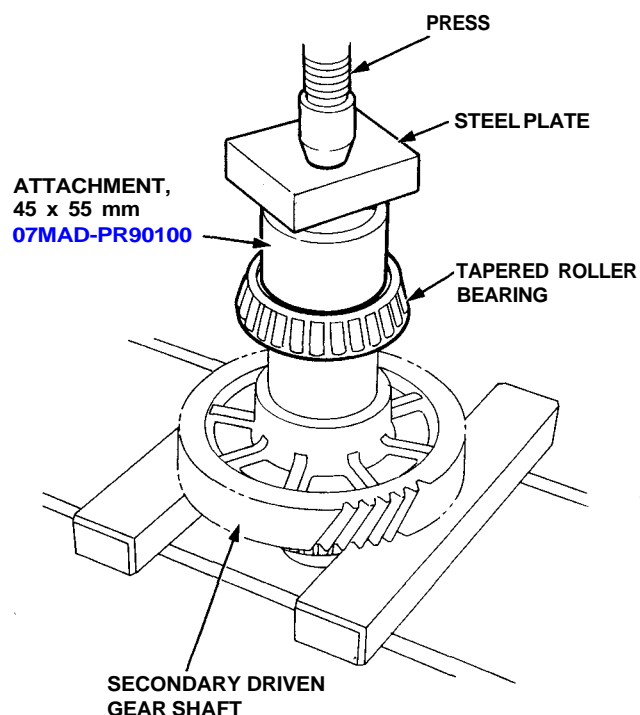
- The bearing and outer race should be replaced as a set.
- If the bearing is replaced, inspect and adjust the bearing preload (see page 14-142).

1. Remove the tapered roller bearings from the secondary driven gear shaft, using a press.



2. Install the bearings using the special tool and a press as shown.

NOTE: Press the bearings in squarely until they bottom.



ATTACHMENT
45 x 55mm
07MAD-PR90100